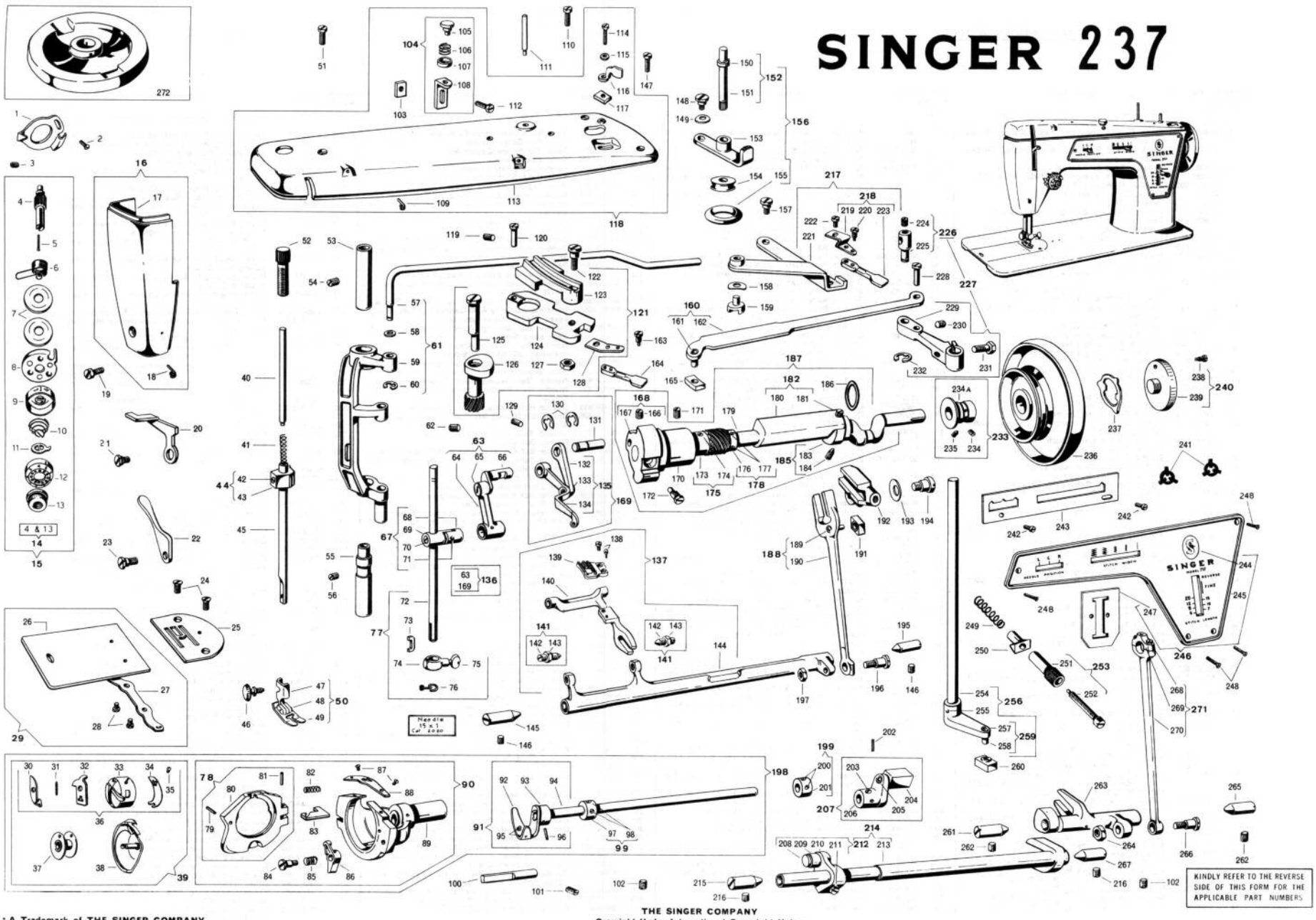
SINGER 237



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List of Parts for 237 Machine

Illustn. Ref. No.	Part no.	Description
1	45863	Slack Thread Regulator and Tension Thread Guide
2	335/855	Slack Thread Regulator and Tension Thread Guide Screw
3	50150/832	Tension Stud Set Screw
4	109852	Tension Stud, complete, 109852 with 81480
5	173556/002	Tension Releasing Pin
6	66774	Thread Take-up spring
7	2102	Tension Disc
8	45343/852	Thread Take-up Spring Thread Guard
9	173669/616	Tension Indicator Flange
10	125314	Tension spring
11	45865/807	Tension Indicator Flange stop washer
12	173670/616	Tension Indicator
13	51682/852	Tension Regulating Thumb Nut, complete, 20316 with 45339
14	45352	Tension Stud, complete, 109852 with 51682
15	173671/616	Tension Graduated, complete, 109852 with 45343, 45865, 51682, 66774, 125314, 173669, 173670, 173556 and two 2102
16	352017/616	Face Plate, complete, 352016 with 352015
17	352015/616	Face Plate
18	352016/823	Face Plate Thread Guard
19	352104/852	Face Plate Clamping Screw
20	352032/833	Tension Releasing Lever
21	352113/809	Tension Releasing Lever Hinge screw
22	173796/851	Presser Bar Lifter
23	141055/809	Presser Bar Lifter Hinge Screw Stud
24	109864/851	Throat Plate Screw
25	352105/851	Throat Plate
26	125336/852	Shuttle Race Slide
27	2824/832	Shuttle Race Slide Spring
28	109843/809	Shuttle Race Slide Spring Screw
29	125338/852	Shuttle Race Slide, complete, 125336 with 2824 and two 109843
30	81419	Shuttle Bobbin Case Latch Lever
31	2975	Shuttle Bobbin Case Latch Spring
32	81418	Shuttle Bobbin Case Latch
33	81417/901	Shuttle Bobbin Case with 2136
34	15278	Shuttle Tension Spring
35	591/806	Shuttle Tension Regulating Screw
36	81417	Shuttle Bobbin Case, complete, 81417/901 with 591, 15278, 81418 and 2975
37	81348	Shuttle Bobbin (Plastic)
38	2515	Shuttle Body
39	352181	Shuttle complete, 2515 with 81417 and 81348
40	29691/819	Pressure Regulating Thumb Screw Extension Pin
41	170067	Presser Bar Spring
42	454/832	Presser Bar Guide Bracket Set Screw
43	3467/997	Presser Bar Guide Bracket
44	170065/650	Presser Bar Guide Bracket, complete, 3467 with 454
45	170063/832	Presser Bar
46	109850/832	Presser Foot Thumb Screw
47	32774/852	Presser Foot Shank
48	20308/997	Presser Foot Hinge Pin
49	352030/851	Presser Foot Plate
50	352031	Presser Foot Hinged complete, 352030 with 20308 and 32774
51	352180/851	Arm Top Cover Screw
52	352066/852	Pressure Regulating Thumb Screw
53	352033/853	Needle Bar vibrating Bracket Upper Hinge Stud (Bushing)
54	50150/832	Needle Bar vibrating Bracket Upper Hinge Stud Set Screw
55	352040/853	Needle Bar vibrating Bracket Lower Hinge Stud (Bushing)
56	50150/832	Needle Bar vibrating Bracket Lower Hinge Stud Set Screw
57	352035/819	Needle Bar Driving Arm
58	352036/833	Needle Bar Driving Arm washer
59	352038/809	Needle Bar vibrating Bracket
60	352037/833	Needle Bar Driving Arm Retaining Ring
61	352039	Needle Bar vibrating Bracket, complete, 352038 with 352035, 352036 and 352037
62	51045/832	Needle Bar vibrating cam and Gear Stud Set Screw
63	352209	Thread Take-up Crank, complete, 352206 with 352041 and 1130
64	352042	Needle Bar Connecting Link
65	1130/819	Thread Take-up Lever Link Cap Screw
66	352206/833	Thread Take-up Crank
67	352045	Needle Bar Connecting Stud, complete, 352044 with 454, 352046 and 352047
68	352046/803	Needle Bar Connecting Stud Shank
69	352044/833	Needle Bar Connecting Stud
70	454/832	Needle Bar Connecting Stud Set Screw
71	352047/830	Needle Bar Connecting Stud Hinge Pin
72	86820	Needle Bar with needle stop Pin 4625
73	86822/803	Needle Clamp Gib
74	86821/900	Needle Clamp Body, finish code 807
75	140575/851	Needle Clamp Thumb Screw
76	352130/810	Needle Bar Thread Guard
77	352131	Needle Bar complete, 86820 with 86821, 86822, 140545 and 352130
78	352075	Shuttle Race Gate, complete, 352074 with two 173794
79	173794	Shuttle Race Gate Position Pin (Rollod)
80	352074/701	Shuttle Race Gate
81	173794	Shuttle Race Gate Hinge Pin (Rolled)
82	501589	Shuttle Race Gate Hinge Spring
83	173881/832	Shuttle Race Gate Hinge
84	500075/002	Shuttle Race Gate Latch Hinge Screw
85	501591	Shuttle Race Gate Latch Hinge Screw Spring
86	352147/852	Shuttle Race Gate Latch (sintered metal)
87	662/833	Shuttle Race Cap Screw
88	352080/830	Shuttle Race Cap
89	352081/809	Shuttle Race Frame
90	352170	Shuttle Race Frame complete, 352075 with 501589, 173881, 50075, 501591, 352147, 352080, 352081 and two 662.
91	352079	Oscillating Shaft complete, 23486 with 352078, 125065, 173794 and two 51229
92	125065	Shuttle Driver Cushion Spring
93	23486/997	Shuttle Driver Complete, 23484 with 23485
94	352078	Oscillating Shaft
95	51229/803	Shuttle Driver Cushion Spring Set Screw
96	173794	Shuttle Driver Pin (Rolled)
97	352203	Oscillating Shaft Collar (face Plate End)
98	352204/832	Oscillating Shaft Collar Set Screw
99	352205	Oscillating Shaft Collar complete, 352110 with two 352177
100	352083/833	Shuttle Race Frame Guide Pin
101	51045/832	Shuttle Race Frame Guide Pin Clamping Screw
102	51045/832	Machine Hinge Connection Screw
103	507549/809	Bobbin winder Thread Tension Bracket Screw Nut
104	352021	Bobbin winder Thread Tension Bracked, complete, 352020 with 45915, 45847 and 22238
105	22238/856	Bobbin winder Thread Tension Rivet
106	45847	Bobbin winder Thread Tension Disc Spring
107	45915/852	Bobbin winder Thread Tension Disc
108	352020/852	Bobbin winder Thread Tension Bracket
109	352016/829	Arm Top Cover Thread Guard
110	352180/851	Arm Top Cover Set Screw
111	173571	Arm Spool Pin
112	185/851	Tension Bracket Screw
113	352118/616	Arm Top Cover
114	185/851	Bobbin winder Stop Latch Screw
115	35216/832	Bobbin winder Stop Latch Screw washer
116	352094/852	Bobbin winder Stop Latch
117	507549/809	Bobbin winder Stop Latch Screw Nut
118	352119	Arm Top Cover Complete, 352118 with 352016, 352021, 352164, 352094, two 507549 and two 185
119	50150/832	Needle Bar vibrating and Cam Gear position Plate Hinge Stud Set Screw
120	352050/803	Needle Var vibrating and cam Gear Position Plate Hinge Stud
121	352055	Needle Bar Driving Arm Slide Complete, 352191 with 352192, 352051, 352052, 352053, 352054 and 1520
122	352052/833	Needle Bar Driving Armslide Hinge Screw Stud
123	352051	Needle Bar Driving Arm Slide
124	352053	Needle Bar vibrating and cam Gear Position Plate
125	352192/803	Needle Bar vibrating cam and Gear Eccentric Stud
126	352191/803	Needle Bar vibrating cam and Gear
127	1520/809	Needle Bar Driving Arm Slide Stud Nut
128	352054/833	Needle Bar Position Lever Finger Grip Holder Spring
129	440/833	Thread Take-up Lever Link Hinge Stud Set Screw
130	90018/819	Thread Take-up Lever Link Hinge Stud Retaining Rings
131	113298/832	Thread Take-up Lever Link Hinge Stud
132	90017/833	Thread Take-up Lever Link
133	173553/819	Thread Take-up Lever Hinge Stud
134	23183/851	Thread Take-up Lever
135	90032	Thread Take-up Lever complete, 23183 with 90017 and 173553
136	352197	Thread Take-up complete, 90033 with 352043
137	352073	Feed Rock Shfat complete, 352071 with 352072, 125270, two 208 and two 15445
138	208/809	Feed Dog Screws
139	352072	Feed Dog
140	352071/809	Feed Bar
141	15445	Feed Bar Screw center Complete, 315 with 1519
142	315/832	Feed Bar Screw Center
143	1519/809	Feed Bar Screw Center Nut
144	125270/809	Feed Rock Shaft
145	125048/832	Feed Rock Shaft Center (Left)
146	51045/832	Feed Rock Shaft Center Set Screw
147	352180/851	Arm Top Cover Set Screw
148	352095/809	Bobbin winder Lever Hinge Screw
149	352026/830	Bobbin winder Lever Hinge Screw Friction washer
150	15072	Bobbin winder Position Pin
151	1920/994	Bobbin winder Spindle
152	1920/650	Bobbin winder Spindle with Position Pin 15072
153	352024/852	Bobbin winder Lever complete, 352022 with 352023
154	173770/701	Bobbin winder Pulley
155	15287/701	Bobbin winder Friction Ring (Rubber)
156	352025/852	Bobbin winder complete, 352024 with 1920, 173770 and 15287
157	352069/803	Bight Amplitude Control Lever Hinge Screw
158	21202/809	Needle Bar Driving Arm Connecting Regulating Lever slide Friction washer
159	352070/830	Needle Bar Driving Arm Connecting Lever Regulating Slide
160	352061	Needle Bar Driving Arm Connecting Lever complete, 352058 with 352059
161	352059/819	Needle Bar Driving Arm Connecting Lever Slide Block Stud
162	352058/819	Needle Bar Driving Arm Connecting Lever
163	140805/833	Needle Bar Position Lever Finger Grip Set Screw
164	352056/852	Needle Bar Position Lever Finger Grip
165	352060/806	Needle Bar Driving Arm Connecting Lever Slide Block
166	1036/833	Thread Take-up Cranck Set Screw
167	4889/914	Needle Bar Crank
168	173600/003	Needle Bar Crank complete, 4885 with 1036
169	90033	Thrzad Take-up complete, 90032 with 113298 and two 90018
170	352187	Arm Shaft Bushing
171	435/833	Arm Shaft Bushing Set Screw
172	140836/830	Needle Bar Crank Position Screw
173	507218/900	Arm Shaft Thrust Collar
174	453/830	Arm Shaft Trust Collar Clamping Screw
175	507218	Arm Shaft Trust Collar complete, 507218 with 453
176	507513/803	Arm Shaft Horizontal Driving vorm Gear
177	50150/832	Arm Shaft (Horizontal) Driving worm Gear Clamping Screw
178	507579	Arm Shaft Horizontal Driving worm Gear complete, 507513 with two 50150
179	352207	Arm Shaft (Horizontal)
180	4940/997	Arm Shaft Counter balance
181	1285/833	Arm Shaft Counter balance and Feed cam Position Screw
182	171509	Arm Shaft Counter balance Complete, 1285 with 4940
183	352194	Feed Cam
184	1285/833	Feed Cam position Screw
185	352195	Feed cam with 1285 and 352184
186	352184	Feed cam Elastic Ring
187	352208	Arm Shaft (Horizontal) complete, 173600 with 352207, 352187, 507579, 171509, 507218 and 352195
188	173756/002	Feed Forked Connection with 81459
189	81459/900	Feed Forked Connection Slide Block Stud
190	173756/903	Feed Forked Connection (finish code 809)
191	170046/806	Feed Forked Connection Slide Block
192	173890/809	Feed Regulator
193	125399	Feed Regulator Hinge Screw Friction washer
194	50353/809	Feed Regulator Hinge Screw
195	125049/832	Feed Rock Shaft Center (Right)
196	1381/832	Feed Forked Connection Hinge Screw
197	1520/809	Feed Forked Connection Hinge Screw Nut
198	352171	Shuttle Driver Complete, 352170 with 352111 and 352079
199	352205	Oscillating Shaft Collar (Hand wheel End) Complete, 352111 with two 352177
200	352204/832	Oscillating Shaft Collar Set Screw
201	352203	Oscillating Shaft Collar
202	173794	Oscillating Shaft Crank Pin (Rolled)
203	50150/832	Oscillating Shaft Crank Clamping Screw
204	352085/803	Oscillating Shaft Crank Slide Black
205	352086/819	Oscillating Shaft Crank Slide Block Stud
206	352087	Oscillating Shaft Crank
207	352088	Oscillating Shaft Crank complete, 352085 with 352086, 352087 and 50150
208	113292/819	Feed Lifting Rock Shaft Crank Roller Stud
209	113290/833	Feed Lifting Rock Shaft Crank Roller
210	1912/994	Feed Lifting Rock Shaft Crank
211	896/809	Feed Lifting Rock Shaft Crank Clamping Screw
212	173824/809	Feed Lifting Rock Shaft Crank complete, 1912 with 896 113292 and 113290
213	173821/809	Feed Lifting Rock Shaft
214	173822	Feed Lifting Rock Shaft complete, 173821 with 173824
215	125048/832	Feed Lifting Rock Shaft Center (Left)
216	51045/832	Feed Lifting Rock Shaft Centers Set Screws
217	352068	Bight Amplitude Control Leder Complete, 352064 with 352067 and 183130
218	352067	Bight Amplitude Control Lever Finger Grip complete, 352065 with 352056 and 140805
219	352065/833	Bight Amplitude Control Lever Finger Grip Holder Spring
220	183130/819	Bight Amplitude Control Finger Grip Aolder Spring sed Screw
221	352064	Bight Amplitude Control Lever 352062 with Bushing 352063
222	140805/833	Bight Amplitude Control Lever Finger Grip Set Screw
223	352056/852	Bight Amplitude Control Lever Finger Grip
224	50150/832	Needle Bar Driving Arm Connecting Stud Set Screw
225	352097	Needle Bar Driving Arm Connecting Stud
226	352098	Needle Bar Driving Arm Connecting Stud complete, 352097 with 50150
227	352102	Arm Shaft (Upright) Upper Bracked complete, 352098 with 352099, 352100, 352101 and 50150
228	352050	Needle Bar Driving Arm Connecting Lever Hinge Stud
229	352101	Arm Shaft (Upright) Upper Crank
230	50150/832	Needle Bar Driving Arm Connecting Stud Set Screw
231	352100	Arm Shaft Upper Crank Clamping Screw
232	352099/833	Needle Bar Driving Arm Connecting Stud Retaining Ring
233	90186	Clamp Stop Motion Flanged Bushing complete, 50311 with 140558 and 173817
234	50311/833	Clamp stop Motion Flanged Bushing Set Screw
234A	173817/001	Clamp stop Motion Flanged Bushing
235	140558/833	Clamp Stop Motion Flanged Bushing Set Screw
236	352029/616	Hand wheel
237	2020/832	Clamp stop Motion Clamp washer
238	248/851	Clamp stop Motion Clamp stop Screw
239	256/853	Clam stop Motion Clamp Screw
240	256/851	Clamp stop Motion Clamp Screw with 248/851
241	352182/830	Front Panel Retaining Rings
242	208/809	Bight Amplitude and Needle position control levers position Indicator Plate Screws
243	352057	Bight Amplitude and Needle Position Control Lever Position Indicator Plate
244	252174	Singer medallion
245	352125/632	Front Panel
246	352116/632	Front Panel (for U.S.A. - C.P.D.) complete, 352125 with 352179 and 352174
246	352117/632	Front Panel (for other countries) complete, 352125 with 352179 and 352174
247	352179/819	Stitch Indicator Seat Reinforcing Plate
248	352175/871	Front Panel Clamping Screws
249	352112/802	Feed Regulator Stitch Indicator Spring
250	352193	Feed Regulator Stitch Indicator
251	113144/855	Feed Regulator Thumb Nut
252	352027/819	Feed Regulator Thumb Nut Screw Stud
253	352088	Feed Regulator Thumb Nut Screw Stud complete 352027 with 113144
254	352091	Arm Shaft (Upright)
255	173794	Arm Shaft (Upright) Lower Cranke pin (Rolled)
256	352092	Arm Shaft (Upright) complete, 352090 with 352091 and 173794
257	352089	Arm Shaft (Upright) Lower Crank
258	81459/819	Arm Shaft (Upright) Lower Crank Slide Block Stud
259	352090	Arm Shaft (Upright) Lower Crank complete, 352089 with 81459
260	170046/806	Arm Shaft (Upright) Lower Crank Slide Block
261	125048/832	Oscillating Rock Shaft Center (Left)
262	51045/832	Oscillating Rock Shaft Centers Set Screws
263	352084/809	Oscillating Rock Shaft
264	1520/809	Crank Connecting Rod Hinge Screw Nut
265	125049/832	Feed Rock Shaft Center (Right)
266	141254/832	Crank Connecting Rod Hinge Screw
267	125049/832	Oscillating Rock Shaft Center (Right)
268	896/832	Crank Connecting Rod cap Screw
269	173894/901	Crank Connecting Rod cap
270	173894/900	Crank Connecting Rod
271	173894/651	Crank Connecting Rod complete, 173894/900 with 173894/901 and two 896
272	352167/616	Hand wheel (Universal) Hand Attachment, can also be used for Motor or Treadle

KINDLY REFER TO THE REVERSE SIDE OF THIS FORM FOR THE APPLICABLE PART NUMBERS